

**TITLE** : Version change HWA machines  
**MODEL** : *HWA 6, HWA 6D, HWA 14, HWA 14D and HWA 21*  
**DATE** : **March 2025** **NUMBER** : SI250415

## Reason for sending you this information

We want to inform you that the HWA 6, 6D, 14, 14D and 21 machines have a version change. This version change is due to a change of the heating element assembly on the boiler.

The date of the version change can be different depending on the type of machine.

The version of the machine can be recognized by the 9th digit of the 8-number.

As an example:

**Version 1** of the HWA 6 has 8.number: 8.060.130.31002

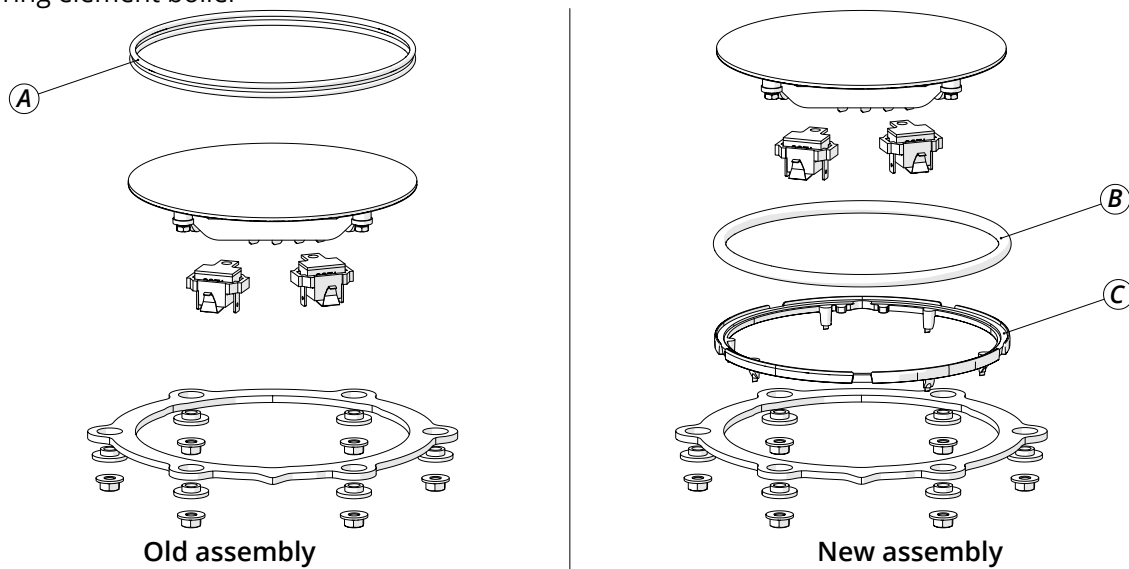
**Version 2** of the HWA 6 has 8.number: 8.060.130.32002

- *The first machines with the new heating element motor were produced from **March 2025**.  
(The date is variable due to different stock levels of the different parts)*

## Part Information:

The changed parts are:

- Boiler
- O-ring
- Centre ring element boiler



## New Spare Parts for version 2:

- 6.011.001.205 O-ring (B)
- 6.236.848.001 Centre ring element boiler (C).

## Deleted Spare Part:

- The old spare part A (6.236.557.001 Sealing ring element) is out of stock.